

Work Order ID 149970

August 16, 2016 1:47:46 PM

149970

Page 1

Item ID: 647.2112

Revision ID:

Item Name: Upper U Channel

Start Date: 8/19/2016 Start Qty: 5.00

Required Date: 9/2/2016 Req'd Qty: 5.00

Reference:

AUG 15 2016

Approvals:

Process Plan:

Date:

Tooling:

Date:

QC:

Date:

SPC (Y/N):

Date:

Run

Start

NR1

Stop

NR2

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr

Revision Nbr

647.2100

D

100

0.00

100

Bandsaw

Memo

0.07

Jeaspa Bandsaw

CUT AT 22.00" LONG

DAS

32

9-89

16-08-22

110

110

Outsource

Outsource process - Machining

1-Machine per folio FB492

DWG. Rev. D

Folio Rev. AA

Memo

279.99

ISSUE P/O:

POSSIBLE SUPPLIER: ATG

Certificate of conformity required

DAS

14

9-89

16/09/08

115

115

Packaging

Packaging

Receive & Inspect for Damage & Math Certs

0.00

Memo

0.02

Inspect parts off machine FAI/FAIB

DAS

14

9-89

16/09/08

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐					
Date :		Step #:		QTY Effective :			MRB (QSI042) Approval 		
Description Work Order Deviation				Disposition					
							Completed By		
							Lead hand / Supervisor Approval Verification		
							QC / QA Coordinator Approval		

Root Cause			FAULT CATEGORY		
Environment ☐	No Re-verification ☐	Pressure/Forced ☐	Temperature/Cure ☐	Power Loss/Surge ☐	Positioned Wrong ☐
Design ☐	Operator ☐	Bending ☐	Set-up ☐	Folio/Program ☐	Outside Dimensions ☐
Doc/Data ☐	Offset/Setup ☐	Centre Not Concentric ☐	BOM/Route ☐	Grain ☐	Over/Under tolerance ☐
Equip/Tooling ☐	Supplier ☐	Cracks ☐	Broken/Damage/Defect ☐	Weld ☐	Part Incorrect ☐
Handling/Pre ☐	Training ☐	Crimp/Kink/Ripple/Wave ☐	Inspection Incomplete/Unqualified ☐	Wrong Stock Pulled ☐	Part Lost/Missing ☐
Material ☐	Use for Testing ☐	Cuffs ☐	Contamination ☐	Out of Sequence ☐	Part Moved ☐
Internal Transport ☐	Poor Information ☐	Crushing ☐	Countersink ☐	Off-set ☐	Drawing ☐
Tribal Knowledge ☐	Rushing ☐	Heat Treat ☐	Cut Too Short ☐	Mislabeled ☐	Finish ☐
LOA ☐	Product Improvement ☐	Wave/Twist in Tube ☐	Instructions Incomplete/Unclear ☐	Fit/Function ☐	Misread ☐
Substation ☐	Process Improvement ☐	Marks/Chatter ☐	Drill Holes ☐	Misaligned/off center ☐	Turning Sequence ☐
Past Expiry Date ☐	Manufacturing Process ☐	OTHER : _____			
Misidentified ☐	Past Due ☐				

Work Order ID 149970

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Page 2

Item ID: 647.2112 Accept ***N900040100*** Setup Start ***NS1***
 Revision ID: Stop ***NS2***
 Item Name: Upper U Channel
 Start Date: 8/19/2016 Start Qty: 5.00 ***5*** Cust Item ID:
 Required Date: 9/2/2016 Req'd Qty: 5.00 ***5*** Customer:
 Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start ***NR1***
 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
117	QC- Inspect dimensions to drawing	0.00				5	0		DAS 45 9-89 2016-9-5
117									
QC	Memo	0.02							
Quality Control	Inspect parts - second check								
QC8									
120	Outsource process-Anodize per QSI017 4.1.10.1	0.00				5			DAS 13 9-89
120									
Outsource4	Memo	209.99							
Outsource process - Anodize	Issue P/O to ATG : 33634								
	1- Black Anodize as per Dwg 647.9300								
	2- PRIME AS PER DWG, SEE NOTE #2								
	Certification of Conformity is required								
130	Receive & Inspect for Damage & Mat'l Certs	0.00							
130									
Packaging	Memo	0.02							
Packaging									

5x 8/16-9-23.

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

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Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐					
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Root Cause			FAULT CATEGORY							
Environment	☐	No Re-verification	☐	Pressure/Forced	☐	Temperature/Cure	☐	Power Loss/Surge	☐	Positioned Wrong
Design	☐	Operator	☐	Bending	☐	Set-up	☐	Folio/Program	☐	Outside Dimensions
Doc/Data	☐	Offset/Setup	☐	Centre Not Concentric	☐	BOM/Route	☐	Grain	☐	Over/Under tolerance
Equip/Tooling	☐	Supplier	☐	Cracks	☐	Broken/Damage/Defect	☐	Weld	☐	Part Incorrect
Handling/Pre	☐	Training	☐	Crimp/Kink/Ripple/Wave	☐	Inspection Incomplete/Unqualified	☐	Wrong Stock Pulled	☐	Part Lost/Missing
Material	☐	Use for Testing	☐	Cuffs	☐	Contamination	☐	Out of Sequence	☐	Part Moved
Internal Transport	☐	Poor Information	☐	Crushing	☐	Countersink	☐	Off-set	☐	Drawing
Tribal Knowledge	☐	Rushing	☐	Heat Treat	☐	Cut Too Short	☐	Mislabeled	☐	Finish
LOA	☐	Product Improvement	☐	Wave/Twist in Tube	☐	Instructions Incomplete/Unclear	☐	Fit/Function	☐	Misread
Substation	☐	Process Improvement	☐	Marks/Chatter	☐	Drill Holes	☐	Misaligned/off center	☐	Turning Sequence
Past Expiry Date	☐	Manufacturing Process	☐	OTHER :						
Misidentified	☐	Past Due	☐							

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Page 3

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Required Date: 9/2/2016 Req'd Qty: 5.00 ***5*** Customer:
Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start ***NR1***
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
140	QC5- Inspect part completeness to step on W/O	0.00							
140									DAS
QC	Memo	0.02				5			38
Quality Control									9-89
									SEP 23 2016
170	Identify as per dwg & Stock Location: <u>ack 000</u>	0.00							
170									DAS
Packaging	Memo	0.01				5			6
Packaging	Identify as per MPP-120								9-89
									SEP 26 2016
190	QC21- Final Inspection - Work Order Release	0.00							
190									
QC	Memo	0.08							
Quality Control									16/9/26

DAS
21

SEP 26 2016

DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE



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Description Work Order Deviation		Disposition		Completed By	
				Lead hand / Supervisor Approval Verification	
				QC / QA Coordinator Approval	
Root Cause		FAULT CATEGORY			
Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐ No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐	Pressure/Forced ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐ Temperature/Cure ☐ Set-up ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐	Power Loss/Surge ☐ Folio/Program ☐ Grain ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Mislabeled ☐ Fit/Function ☐ Misaligned/off center ☐ Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence ☐			
OTHER : _____					

Picklist Print

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Page 1

Work Order ID: 149970

149970

Parent Item: 647.2112

647 2112

Parent Item Name: Upper U Channel

Start Date: 8/19/2016

Required Date: 9/2/2016

Start Qty: 5.00

Required Qty: 5.00

Comments: IPP REV:A NEW ISSUE 14-04-02 JLM VERIFIED BY:DD

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
M7075T6B1.750X02.25 0		Purchased		No		100	f	28.7436	1.84	9.684211			

M7075T6B1 750X02 250

7075-T6 BAR 1.750" X 2.250"

16-08-22

DAS
32
9-89

Location

Loc Qty

Loc Code

MAT006

28.7436

M130312

3.9685

M131552

0.7751

M132458

24

9.198'
7.677'
5.521'

DQA: _____ Date: _____

**WORK ORDER NON-CONFORMANCE / UPDATE**

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐			
Date : _____	Step #: _____	QTY Effective : _____		MRB (QSI042) Approval	
Description Work Order Deviation		Disposition			
				Completed By	
				Lead hand / Supervisor Approval Verification	
				QC / QA Coordinator Approval	
Root Cause Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐ No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐		FAULT CATEGORY Pressure/Forced ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐ Temperature/Cure ☐ Set-up ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Mislabeled ☐ Fit/Function ☐ Misaligned/off center ☐ Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence ☐			
OTHER : _____					

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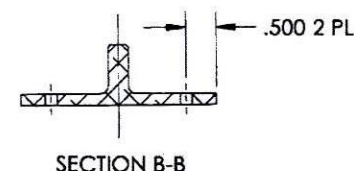
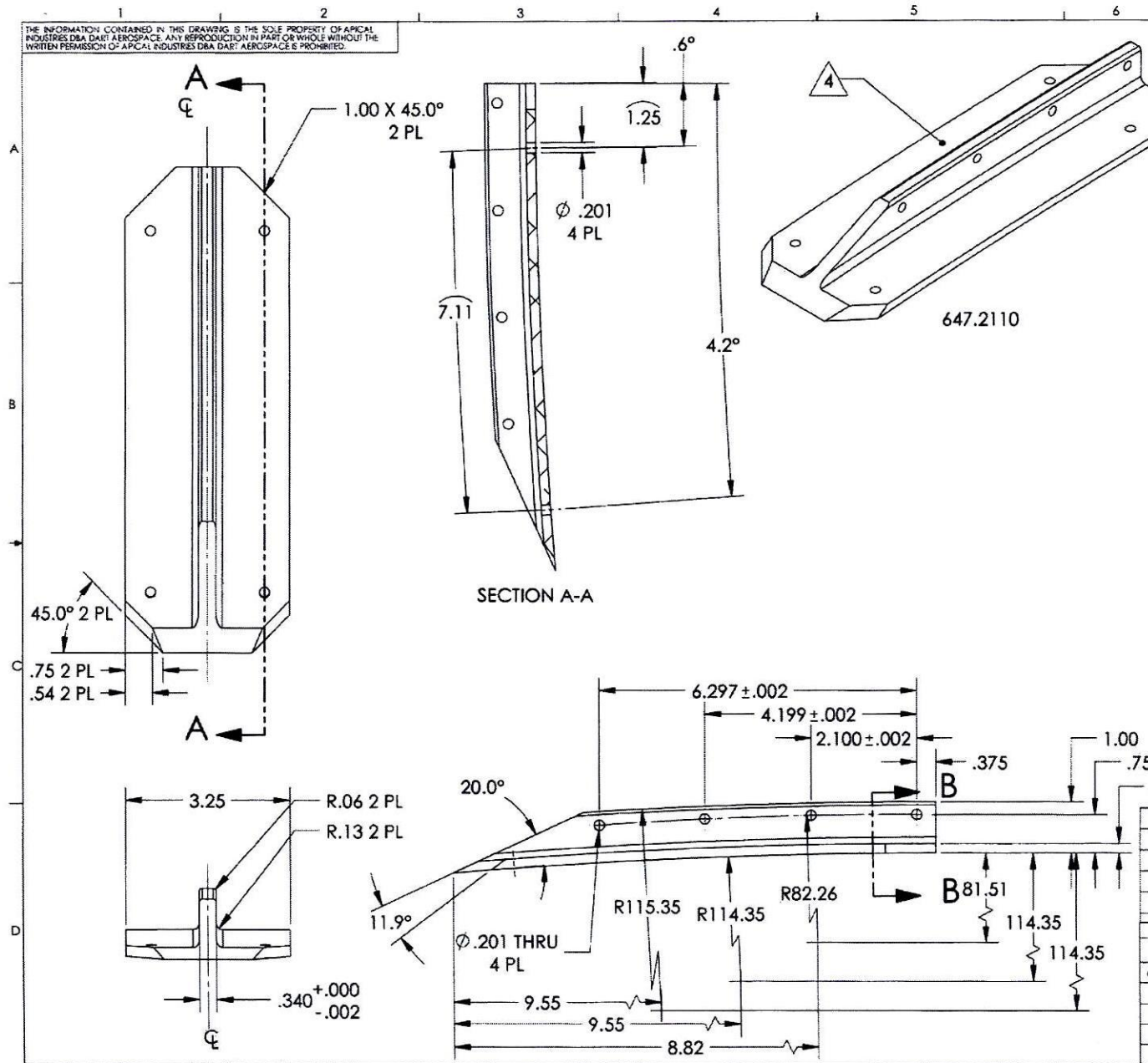
REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
1	LAST PROTOTYPE REVISION, P/R		N/A
2	INITIAL RELEASE	06/05/09	F. BRAVO
3	INCORPORATED ECH 02815 (02811, 02720)	06/07/13	F. BRAVO
4	INCORPORATED ECH 02854	07/01/13	F. BRAVO
5	INCORPORATED ECH 03024	02/24/14	F. BRAVO
6	INCORPORATED ECH 03406, 03407, 03414	07/25/14	F. BRAVO

NOTES:

- 1 MATERIAL: ALUMINUM 7075-T651 PER AMS-QQ-A-250/12
- 2 FINISH IAW MPP-172, SECTION 2.1, 3.3 & 4.3: 1-2 MIL MAX
3. DEBURR AND BREAK ALL SHARP EDGES
- 4 IDENTIFY IAW MPP-120.
- 5 HOLE LOCATIONS CONTROLLED BY 647.2110.
- 6 HOLE LOCATIONS CONTROLLED BY SOLIDWORKS MODEL P/N 647.2114, LAST SAVED 02/29/16.
- 7 HOLE LOCATIONS CONTROLLED BY SOLIDWORKS MODEL P/N 647.2112.

AUG 15 2016

SK
149970



QTY	REV	PART #	DESCRIPTION	MATL	SPEC
	5	647.2114	UPPER U CHANNEL	△	△
	4	647.2113	LOWER RAIL	△	△
	3	647.2112	UPPER U CHANNEL	△	△
	2	647.2111	UPPER RAIL	△	△
	1	647.2110	LOWER RAIL	△	△

QTY	REV	PART #	DESCRIPTION	MATL	SPEC
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	2	647.2111	UPPER RAIL	△	△
	1	647.2110	LOWER RAIL	△	△

QTY	REV	PART #	DESCRIPTION	MATL	SPEC
	5	647.2114	UPPER U CHANNEL	△	△
	4	647.2113	LOWER RAIL	△	△
	3	647.2112	UPPER U CHANNEL	△	△
	2	647.2111	UPPER RAIL	△	△
	1	647.2110	LOWER RAIL	△	△

QTY	REV	PART #	DESCRIPTION	MATL	SPEC
	5	647.2114	UPPER U CHANNEL	△	△
	4	647.2113	LOWER RAIL	△	△
	3	647.2112	UPPER U CHANNEL	△	△
	2	647.2111	UPPER RAIL	△	△
	1	647.2110	LOWER RAIL	△	△

QTY	REV	PART #	DESCRIPTION	MATL	SPEC
	5	647.2114	UPPER U CHANNEL	△	△
	4	647.2113	LOWER RAIL	△	△
	3	647.2112	UPPER U CHANNEL	△	△
	2	647.2111	UPPER RAIL	△	△
	1	647.2110	LOWER RAIL	△	△

QTY	REV	PART #	DESCRIPTION	MATL	SPEC
	5	647.2114	UPPER U CHANNEL	△	△
	4	647.2113	LOWER RAIL	△	△
	3	647.2112	UPPER U CHANNEL	△	△
	2	647.2111	UPPER RAIL	△	△
	1	647.2110	LOWER RAIL	△	△

QTY	REV	PART #	DESCRIPTION	MATL	SPEC
	5	647.2114	UPPER U CHANNEL	△	△
	4	647.2113	LOWER RAIL	△	△
	3	647.2112	UPPER U CHANNEL	△	△
	2	647.2111	UPPER RAIL	△	△
	1	647.2110	LOWER RAIL	△	△

QTY	REV	PART #	DESCRIPTION	MATL	SPEC
	5	647.2114	UPPER U CHANNEL	△	△
	4	647.2113	LOWER RAIL	△	△
	3	647.2112	UPPER U CHANNEL	△	△
	2	647.2111	UPPER RAIL	△	△
	1	647.2110	LOWER RAIL	△	△

QTY	REV	PART #	DESCRIPTION	MATL	SPEC
	5	647.2114	UPPER U CHANNEL	△	△
	4	647.2113	LOWER RAIL	△	△
	3	647.2112	UPPER U CHANNEL	△	△
	2	647.2111	UPPER RAIL	△	△
	1	647.2110	LOWER RAIL	△	△

QTY	REV	PART #	DESCRIPTION	MATL	SPEC
	5	647.2114	UPPER U CHANNEL	△	△
	4	647.2113	LOWER RAIL	△	△
	3	647.2112	UPPER U CHANNEL	△	△
	2	647.2111	UPPER RAIL	△	△
	1	647.2110	LOWER RAIL	△	△

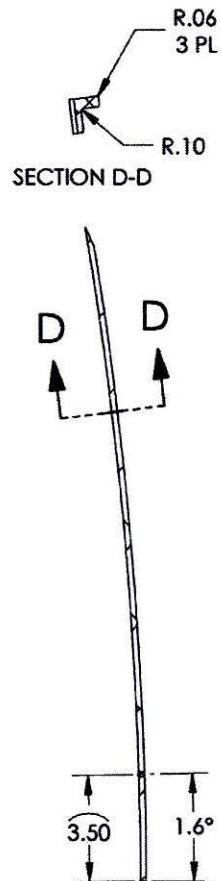
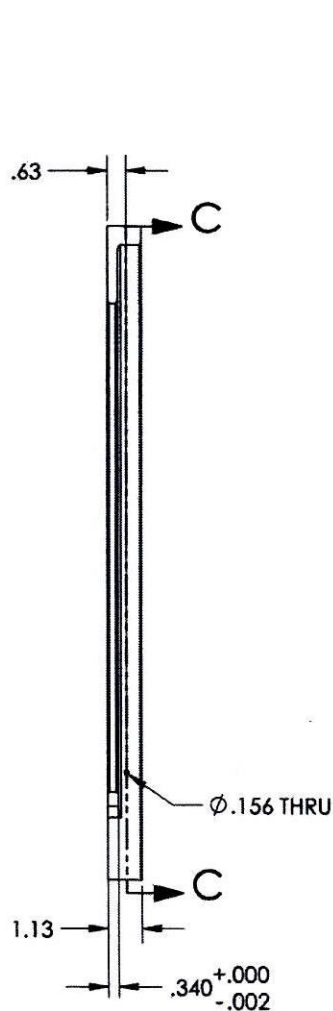
QTY	REV	PART #	DESCRIPTION	MATL	SPEC
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	4	647.2113	LOWER RAIL	△	△
	3	647.2112	UPPER U CHANNEL	△	△
	2	647.2111	UPPER RAIL	△	△
	1	647.2110	LOWER RAIL	△	△

QTY	REV	PART #	DESCRIPTION	MATL	SPEC
	5	647.2114	UPPER U CHANNEL	△	△
	4	647.2113	LOWER RAIL	△	△
	3	647.2112	UPPER U CHANNEL	△	△
	2	647.2111	UPPER RAIL	△	△
	1	647.2110	LOWER RAIL	△	△

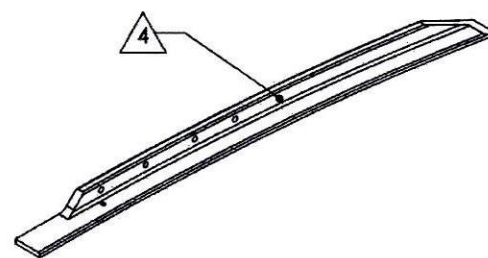
QTY	REV	PART #	DESCRIPTION	MATL	SPEC
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	4	647.2113	LOWER RAIL	△	△
	3	647.2112	UPPER U CHANNEL	△	△

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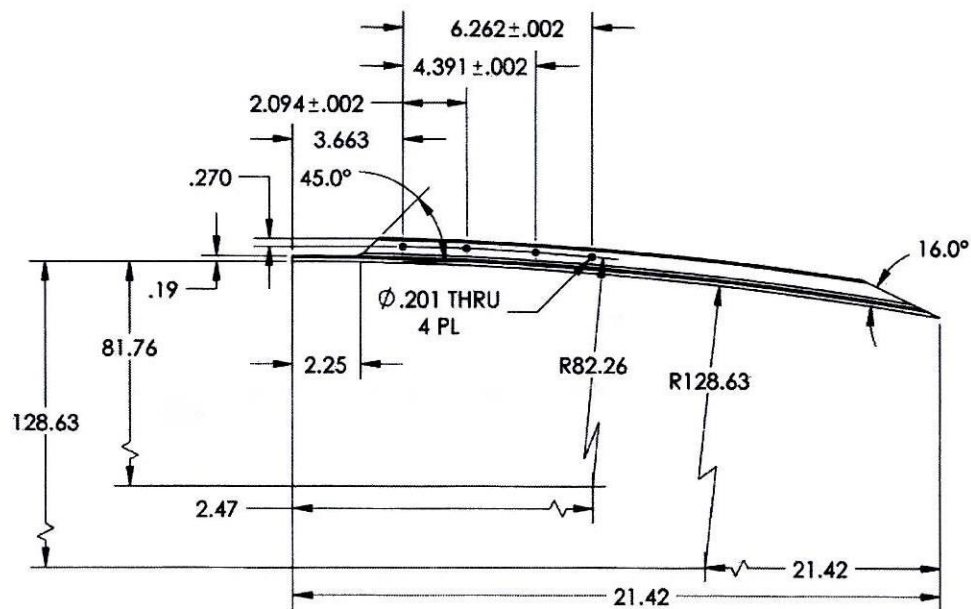
A
B
C
D



SECTION C-C



647.2111



ORIGINAL DATE		DESIGN	
DRAWN BY		CHECKED	
S. HUFF		P. BEAVO	
DRAWING APPROVAL		CONTRACT NO.	
P. BEAVO			
DESIGN			
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ARE: 2 PLACE DECIMALS $\pm .01$ 3 PLACE DECIMALS $\pm .005$ ANGLES $\pm 2^\circ$			
SHEET	CAGE CODE	DWG. NO.	REV.
B	07NM26	647.2100	D
SCALE NONE		SHEET 2 OF 5	

DART 3030 ENTERPRISE CT., SUITE A
AEROSPACE VISTA, CA. 92081
APICAL INDUSTRIES, INC. (760) 724-5500
DBA DART AEROSPACE

MOUNTING RAIL

THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF APICAL INDUSTRIES DBA DART AEROSPACE. ANY REPRODUCTION IN PART OR WHOLE WITHOUT THE WRITTEN PERMISSION OF APICAL INDUSTRIES DBA DART AEROSPACE IS PROHIBITED.

R.06 4 PL

SECTION K-K

H
← .895

Ø .201 THRU 10 PL
✓ .439 X 100°

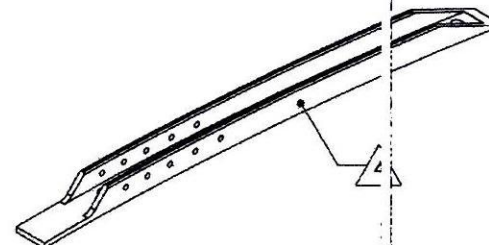
3.497

1.32
← .63
H

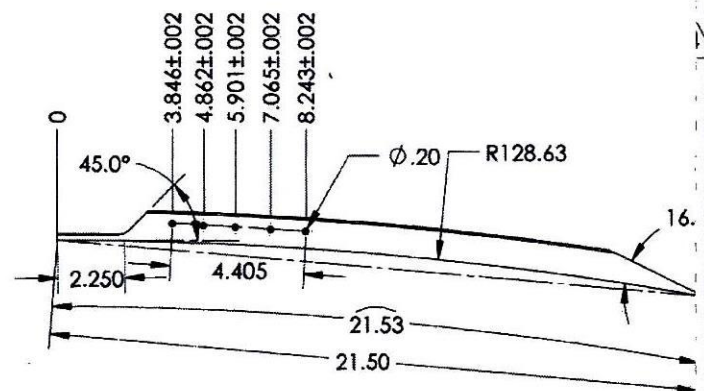
.40 TYP

SECTION H-H

.21



647.2112



ORIGINAL DATE
2/20/07
DRAWN BY
S. HURF
CHECKED BY
P. BRAYO
DRAWING APPROVAL
P. BRAYO
CONTRACT NO.

UNLESS OTHERWISE SPECIFIED
DIMENSIONS ARE IN INCHES
TOLERANCES ARE:
2 PLACE DECIMALS ±.01
3 PLACE DECIMALS ±.005
ANGLES ±.5°

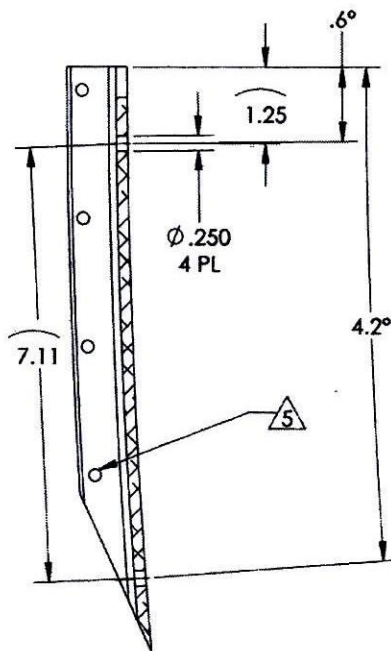
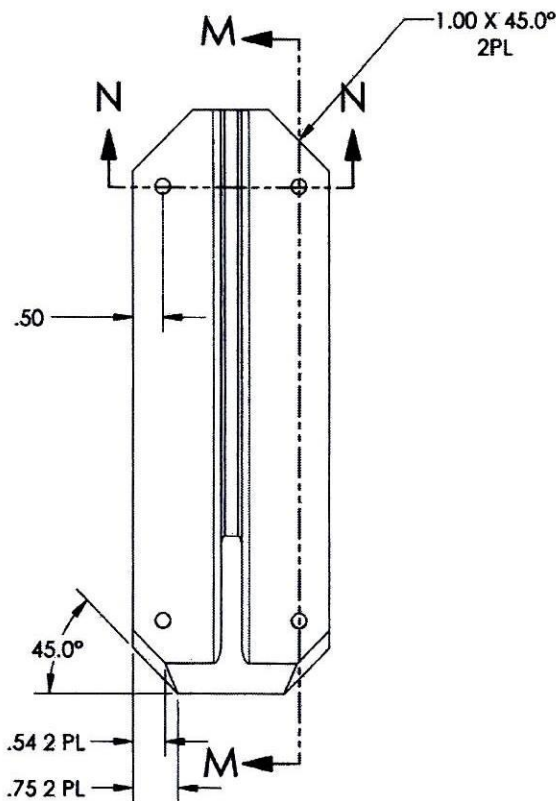
DART 3030 ENTERPRISE CT.,
AEROSPACE SUITE A
VISTA, CA. 92081
APICAL INDUSTRIES, INC.
(760) 724-5300

MOUNTING RAIL

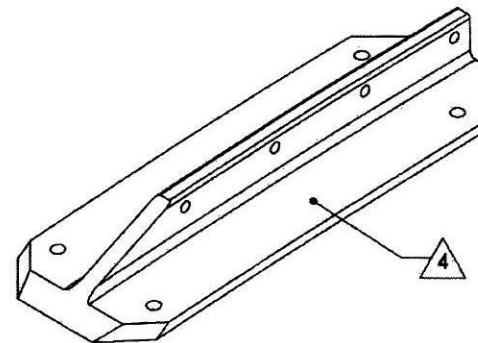
REV	DATE	DESCRIPTION	BY	CHKD
B	07/21/06	647.2100	D	

SCALE: NONE SHEET 3 OF 5

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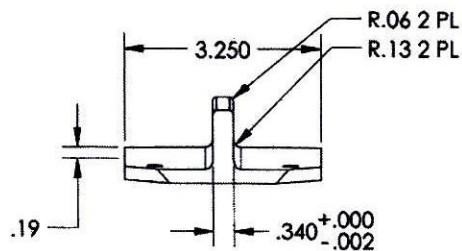
SECTION M-M



647.2113

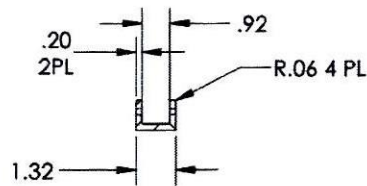


SECTION N-N

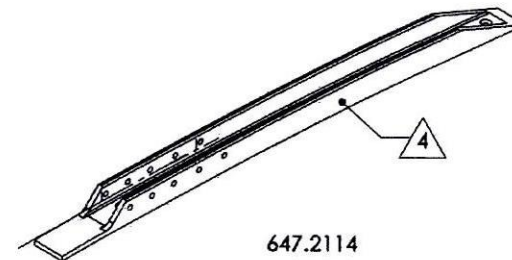


ORIGINAL DATE 10/01/00		DRAWN BY S. HUBB		CHECKED BY P. BRAVO		APPROVED BY P. BRAVO		CONTRACT NO.	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ARE: 2 PLACE DECIMALS ±.01 3 PLACE DECIMALS ±.005 ANGLES ±.5°		SIZE 8		CAGE CODE 07M26		DWG. NO. 647.2100		REV. D	
DART AEROSPACE 3030 ENTERPRISE CT., SUITE A VISTA, CA. 92081 (760)-724-5300		MOUNTING RAIL		SCALE NONE		SHEET 4 OF 5			

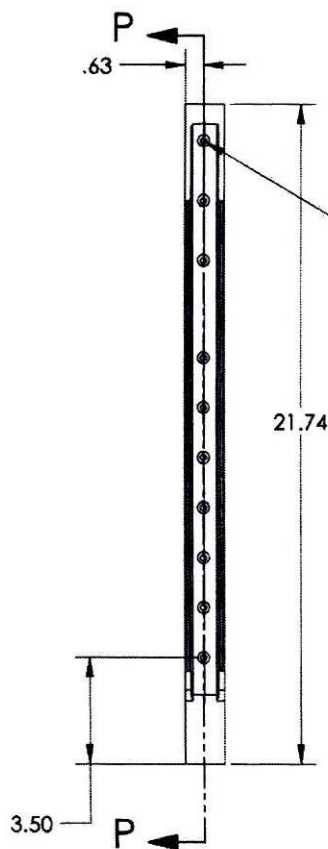
THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF APICAL INDUSTRIES DBA DART AEROSPACE. ANY REPRODUCTION IN PART OR WHOLE WITHOUT THE WRITTEN PERMISSION OF APICAL INDUSTRIES DBA DART AEROSPACE IS PROHIBITED.



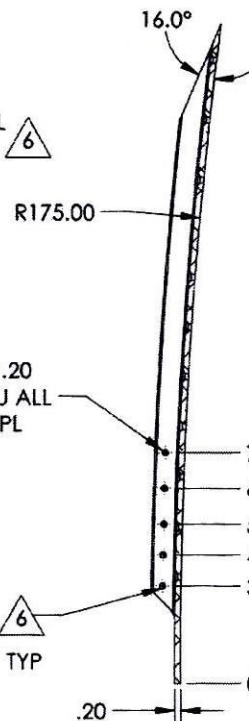
SECTION R-R



647.2114



10X $\phi .201$ THRU ALL
 $\phi .39 \times 100^\circ$ 6



$\phi .20$
THRU ALL
5PL

7.601 $\pm$.002
6.420 $\pm$.002
5.240 $\pm$.002
4.216 $\pm$.002
3.193 $\pm$.002

6
TYP

SECTION P-P

ORIGINAL DATE 040-04-1981		DRAWN BY S. NUFF		CHECKED P. BRAVO		DART AEROSPACE 3030 ENTERPRISE CT., SUITE A VISTA, CA. 92081 (760)-724-5300	
DRAWING APPROVAL P. BRAVO 040-04-1981				CONTRACT NO. 647.2100			
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ARE: 2 PLACE DECIMALS $\pm$.01 3 PLACE DECIMALS $\pm$.005 HOLDERS $\pm$.5"				SIZE B	CAGE CODE 07M26	DWG. NO. 647.2100	REV. D
SCALE NONE				SHEET 5 OF 5			



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID **PO33634**

Purchase Order Date 9/13/2016

PO Print Date 9/23/2016

Page Number 1 of 3

Order From :

A.T.G. INDUSTRIES INC.
731 INDUSTRIELLE ROAD
ROCKLAND, ON K4K 1T2
CANADA

VC-ATG001

Ship To : DART AEROSPACE LTD

1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

E-MAILED

Contact Name

Vendor Phone 613-446-4544

Ship To Contact

Ship To Phone

Ship Via: VENDOR'S TRUCK

Ship Acct:

Buyer

Customer POID

Customer Tax #

Terms

Currency

FOB

Chantal Lavoie

10127-2607

Net 30

CAD

FCA - (Free Carrier)

Line Nbr	Reference Vendor Part Number Line Comments Delivery Comments	Description/ Mfg ID	Req Date/ Taxable Promise Date	CD	Req Qty/ Unit of Measure	PO Unit Price	Extended Price
1	149970 <i>5 HKS PSM</i>	647.2112 UPPER CHANEL REV. D	9/27/2016 Yes 9/27/2016		5.00	\$11.25	\$56.25
FINISH: HARD BLACK ANODIZE AS PER IAW MIL-A-8625 TYPE III, CLASS 2 / PRIME AS PER IAW MIL-P-23377J TYPE I CLASS N							
Line Total:							\$56.25
2	150304	646.3910 BRACKET REV. N/C	9/27/2016 Yes 9/27/2016		5.00	\$6.55	\$32.75
FINISH: HARD BLACK ANODIZE AS PER IAW MIL-A-8625 TYPE III, CLASS 2 / PRIME AS PER IAW MIL-P-23377J TYPE I CLASS N							
Line Total:							\$32.75
3	150242	646.3913 STRUT BRACKET REV. N/C	9/27/2016 Yes 9/27/2016		5.00	\$6.10	\$30.50
FINISH: HARD BLACK ANODIZE AS PER IAW MIL-A-8625 TYPE III, CLASS 2 / PRIME AS PER IAW MIL-P-23377J TYPE I CLASS N							

Note:

9/23/2016



A.T.G. INDUSTRIES INC.
731 INDUSTRIELLE STREET
ROCKLAND, ON K4K 1T2
Canada

Ph: (613) 446-4544

Fax: (613) 446-4556

Pack List

Number 912292

Date 23-Sep-16

To

Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

Ship To

CHANTAL LAVOIE
Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

Ph: 613 632-9577

Fax: 613 632-1053

Ph: 613 632-9577

Fax: 613 632-1053

Terms Ship Via

Quantity Description

PLEASE REFERENCE THE PACK LIST NUMBER ON ALL CORRESPONDENCE TO THIS SHIPMENT.
IF YOU HAVE ANY QUESTIONS, PLEASE CALL AT (613) 446-4544.

5 ea Part: 647.2112 Rev: D
Upper Chanel
Hard Anodize, Type III; Class 2 (MIL-A-8625)
Primer, MIL-P-23377J, TYPE 1, CLASS N
Job: 20120 PO: 33634 Line: 1

DATE: 23/9/16

CERTIFIED SIGNATURE: [Signature]

RECEIVER SIGNATURE: 2016-9-23

Note: This Packing Slip may contain parts that have been PLATED. Items that are plated may be subject to natural tarnishing and it is suggested that they be inspected within 24 hours of receipt.

CERTIFICATE OF CONFORMANCE

A.T.G. INDUSTRIES INC. CERTIFIES THAT ALL ITEMS IN THIS SHIPMENT CONFORM TO REQUIREMENTS.

MADE IN CANADA.